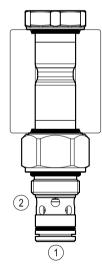


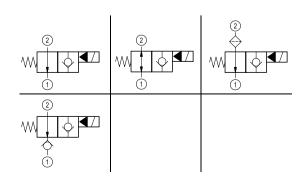
Solenoid operated valves pilot operated poppet type 2-way normally open Special cavity, 019-E

VEI-16-08S-NA



PATENT PENDING





RE 18323-28

Edition: 03.2020

Replaces: 01.2020

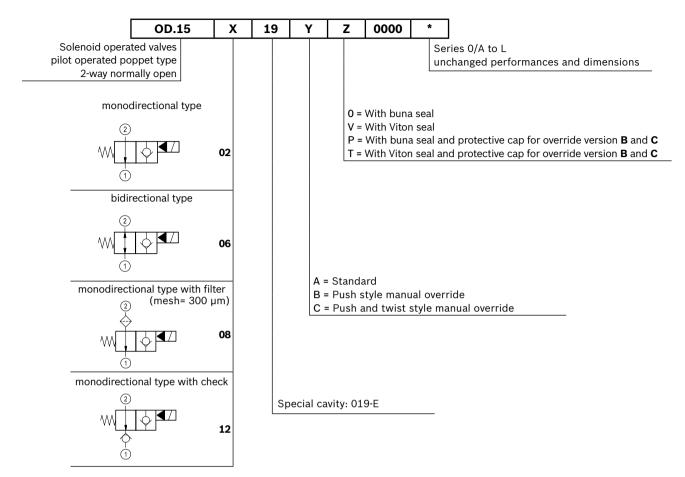
OD.15 - X - 19 - Y - Z- 00

Technical data New VEI-16 family incorporates a new solenoid concept providing excellent performance and enables cartridges to work in severe environment. Cartridges also incorporates advanced design of hydraulic parts providing excellent hydraulic performance.

Technical data

General			
Weight		0.15 kg (0.33 lbs)	
Installation orientation		Unrestricted	
Storage ambient temperature range		-40 to 100 °C (-40 to 212 °F)	
Operating ambient temperature range		-30 to 90 °C (-22 to 194 °F)	
Salt spray test to		500h	
DIN EN ISO 9227:2017-0	7		
Hydraulic			
Max. operating pressure		350 bar (5000 psi)	
Flow range		0.5 - 40 l/min (0.1 - 11 gpm)	
Fatigue cycle life		2 million cycles at 350 bar	
		150000 cycles at 420 bar	
Max. internal leakage		5 drops/min.	
Switching time	Closing ≤ 100 ms		
		Opening ≤ 30 ms	
Fluid temperature range		-20 to 80 °C (-4 to 176 °F)	
Fluids: Mineral-based or	synthetics wit	h lubricating properties at	
viscosities of 20 to 380 m			
Installation torque		39 - 51 Nm (29 - 38 ft-lbs)	
Recommended degree of		Nominal value max. 10 µm	
fluid contamination		(NAS 8) ISO 4406 19/17/14	
MTTFd		150 years see RE 18350-51	
Special cavity		019-E see 18325-75	
Seal kit for X=02,06,08	code	RG19E201052010	
	material no.	R934003560	
Seal kit for X=12	code	RG19E201053010	
	material no.		
Seal kit coil and standard	code	RG02Z0010000100	
<u>cap</u>	material no.		
Seal kit coil and protective	code	RG03Z0010000100	
cap only for Y=B	material no.	R930067870	
Seal kit coil and protective	code	RG04Z0010000100	
cap only for Y=C Other technical data	material no.	R930069171 See data sheet 18350-50	
Electrical			
Type of voltage		DC voltage	
Coil type		D36	
Supply voltage		See data sheet 18325-90	
Voltage tolerance against ambient temperature		See characteristic curve	
Power consumption		20 W	
Type of protection		See data sheet 18325-90	
Note: Coils must be orde	red separately	ý	

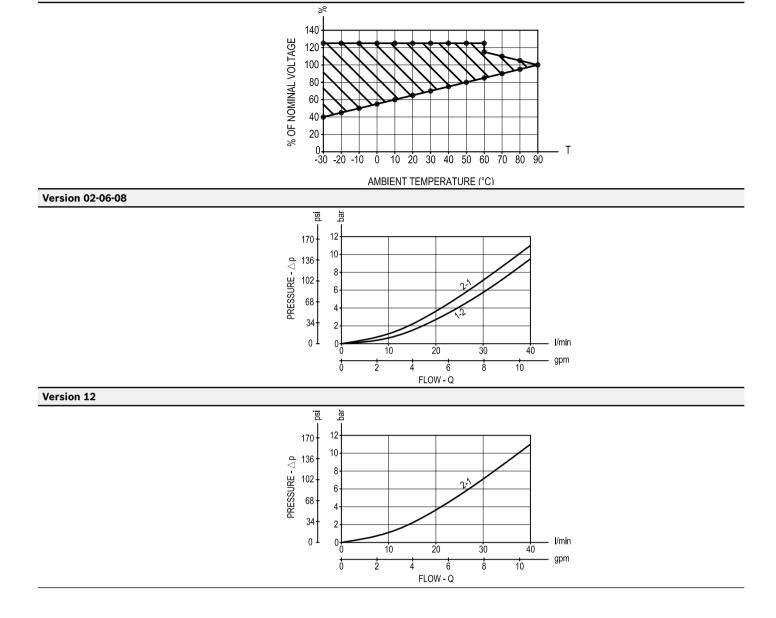
Ordering code



Туре	Material number	Туре	Material number	
OD150619A000000	R930058434	OD150219B000000	R930060917	
OD150619B000000	R930058437	OD151219A000000	R930060944	
OD150819A000000	R930058426	OD151219B000000	R930060946	
OD150819B000000	R930060936			
OD150219A000000	R930060915			

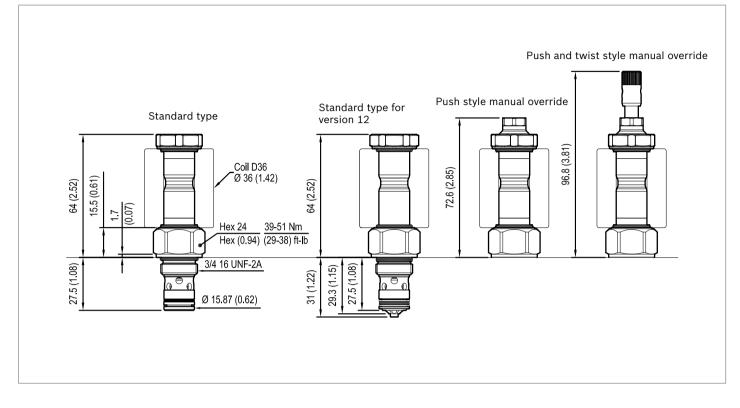
Characteristic curves

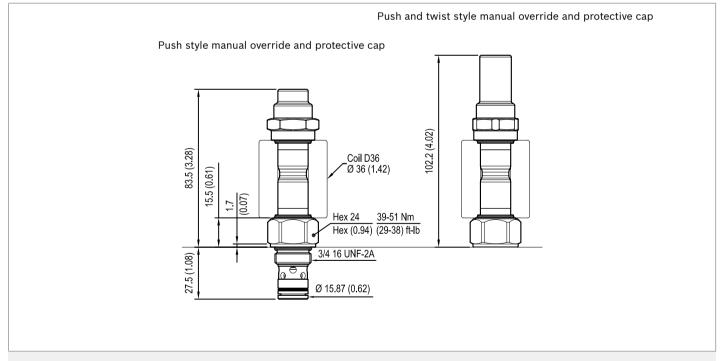
All Versions - Admissible supply voltage Vs. Ambient temperature at 100% duty cycle



Dimensions

Solenoid operated valves, poppet 2-way normally open





Bosch Rexroth Oil Control S.p.A.

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