// HDK

SCREW TYPE POPPET STANDARD ISO 14541





- // For high pressure load
- // Robust construction
- // Excellent flow rate
- // Can be coupled at up to 50 bar
- // German standard

General features: ARGUS HDK high pressure couplings can be used for connecting and disconnecting hydraulic lines. Their robust construction and tested components make them ideally suited for high and intermittent pressure loads. During the coupling action, valves that release and/or block the flow are automatically activated. The HDK quick release coupling, formed by coupling plug and coupling socket, is coupled by a crewing action with the hand nut of the plug component. Can be coupled to a max. of 50 bar residual pressure.

Materials: galvanised steel - Brass valve stem guide - TPE poppet valve seal (PTFE optional) - HNBR O-rings (other materials optional) - Polyethylene dust cap and plug - Stainless steel compression spring. Top Coat Cr-III zinc plating with additional trivalent passivation for outstanding surface protection.

Application: suitable for liquid lines with mineral oil-based hydraulic fluids to DIN 51524 and DIN 51525. Also available for flame-resistant hydraulic fluids to VDMA 24317, for pneumatics and water hydraulics in appropriate materials on request.

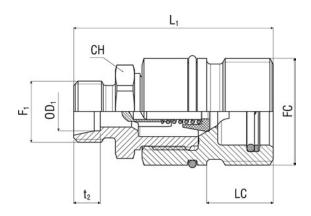
Norm: ISO 14541

Temperature range:

-30 °C +125 °C

Note: other sizes and connection types available on request. Specific instructions for installation, use and maintenance are separately provided.



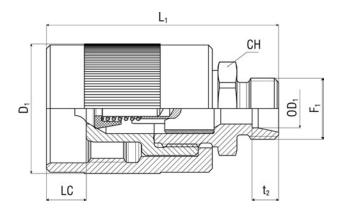


Female coupling (fixed part) - Metric 24° light/heavy series

Item Code		→○←		WP Conn.	Thread 1	F1	OD1	FC	t2	СН	LC	L1
	Dash	mm	inch	MPa			mm		mm	mm	mm	mm
1228941	05	8,0	5/16"	45,0	D24L	M14X1.5	8	M28x2	7,0	22,0	14,5	53,0
1228942	05	8,0	5/16"	45,0	D24L	M16X1.5	10	M28x2	7,0	22,0	14,5	53,0
1228943	08	13,0	1/2"	40,0	D24L	M18X1.5	12	M36x2	7,0	24,0	17,0	56,5
1228944	08	13,0	1/2"	40,0	D24L	M22X1.5	15	M36x2	7,0	24,0	17,0	57,2
1228945	16	25,0	1"	31,5	D24L	M26X1.5	18	M48x3	7,5	41,0	26,0	80,5
1228946	16	25,0	1"	31,5	D24L	M30X2	22	M48x3	7,5	41,0	26,0	82,5
1228953	05	8,0	5/16"	45,0	D24S	M18X1.5	10	M28x2	7,5	22,0	14,5	54,0
1228954	05	8,0	5/16"	45,0	D24S	M20X1.5	12	M28x2	7,5	22,0	14,5	54,0
1228955	08	13,0	1/2"	40,0	D24S	M22X1.5	14	M36x2	8,0	24,0	17,0	59,5
1228956	08	13,0	1/2"	40,0	D24S	M24X1.5	16	M36x2	8,5	24,0	17,0	59,5
1228957	16	25,0	1"	31,5	D24S	M30X2	20	M48x3	10,5	41,0	26,0	84,5
1219533	16	25,0	1"	31,5	D24S	M36X2	25	M48x3	12,0	41,0	26,0	86,5
1219532	20	32,0	1 1/4"	31,5	D24S	M42X2	30	M70x3	13,5	55,0	36,0	113,0
1219531	20	32,0	1 1/4"	31,5	D24S	M52X2	38	M70x3	16,0	55,0	36,0	115,0

Metric connection according to DIN EN ISO 8434-1.



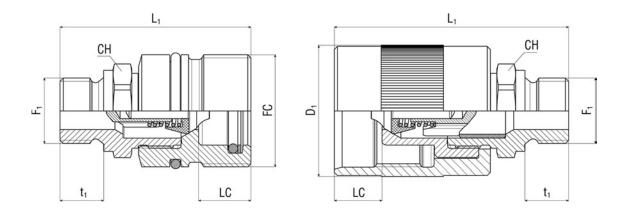


Male coupling (loose part) - Metric 24° light/heavy series

Item Code		→ →		WP Conn.	Thread 1	F1	OD1	FC	D1	t2	СН	LC	L1
Coue	Dash	mm	inch	MPa			mm		mm	mm	mm	mm	mm
1228925	05	8,0	5/16"	45,0	D24L	M14X1.5	8	M28x2	34,0	7,0	22,0	12,5	63,0
1228926	05	8,0	5/16"	45,0	D24L	M16X1.5	10	M28x2	34,0	7,0	22,0	12,5	63,0
1228927	08	13,0	1/2"	40,0	D24L	M18X1.5	12	M36x2	42,0	7,0	24,0	15,5	70,5
1228928	08	13,0	1/2"	40,0	D24L	M22X1.5	15	M36x2	42,0	7,0	24,0	15,5	72,5
1228929	16	25,0	1"	31,5	D24L	M26X1.5	18	M48x3	55,0	7,5	41,0	11,0	89,0
1228930	16	25,0	1"	31,5	D24L	M30X2	22	M48x3	55,0	7,5	41,0	11,0	91,0
1228931	05	8,0	5/16"	45,0	D24S	M18X1.5	10	M28x2	34,0	7,5	22,0	12,5	64,0
1228932	05	8,0	5/16"	45,0	D24S	M20X1.5	12	M28x2	34,0	7,5	22,0	12,5	64,0
1228933	08	13,0	1/2"	40,0	D24S	M22X1.5	14	M36x2	42,0	8,0	24,0	15,5	73,5
1219525	08	13,0	1/2"	40,0	D24S	M24X1.5	16	M36x2	42,0	8,5	24,0	15,5	73,5
1228934	16	25,0	1"	31,5	D24S	M30X2	20	M48x3	55,0	10,5	41,0	11,0	93,0
1219524	16	25,0	1"	31,5	D24S	M36X2	25	M48x3	55,0	12,0	41,0	11,0	95,0
1219523	20	32,0	1 1/4"	31,5	D24S	M42X2	30	M70x3	80,0	13,5	55,0	10,0	114,0
1219522	20	32,0	1 1/4"	31,5	D24S	M52X2	38	M70x3	80,0	16,0	55,0	10,0	117,0

Metric connection according to DIN EN ISO 8434-1.





Female coupling (fixed part) - Male thread

Item Code		→⊙+			Thread 1	F1	FC	t1	СН	LC	L1
	Dash	mm	inch	MPa				mm	mm	mm	mm
1228935	05	8,0	5/16"	45,0	BSPP	3/8-19	M28x2	12,0	22,0	14,5	54,0
1219534	80	13,0	1/2"	40,0	BSPP	1/2-14	M36x2	14,0	27,0	17,0	61,5
1228937	16	25,0	1"	31,5	BSPP	1-11	M48x3	18,0	41,0	26,0	90,0
1228936	16	25,0	1"	31,5	BSPP	3/4-14	M48x3	16,0	41,0	26,0	87,5

AGF connection according to DIN 3901 heavy duty range with pipe thread G (BSPP), type A to DIN 3852-2.

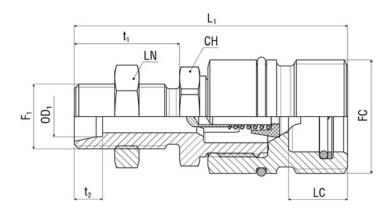
SCREW COUPLING - POPPET HDK

Male coupling (loose part) - Male thread

Item Code		→ ⊙+			Thread 1	F1	D1	t1	СН	LC	L1
	Dash	mm	inch	MPa			mm	mm	mm	mm	mm
1228919	05	8,0	5/16"	45,0	BSPP	3/8-19	34,0	12,0	22,0	12,5	64,0
1219526	08	13,0	1/2"	40,0	BSPP	1/2-14	42,0	14,0	27,0	15,5	75,5
1228920	16	25,0	1"	31,5	BSPP	3/4-14	55,0	16,0	41,0	11,0	91,0
1228921	16	25,0	1"	31,5	BSPP	1-11	55,0	18,0	41,0	11,0	91,0

AGF connection according to DIN 3901 heavy duty range with pipe thread G (BSPP), type A to DIN 3852-2.



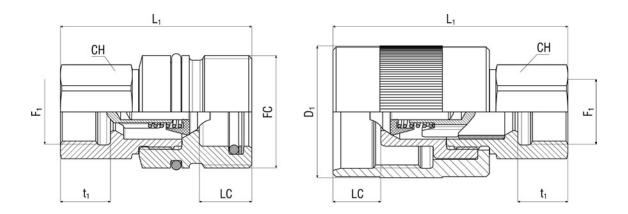


Female coupling (fixed part) - Metric 24° light/heavy series bulkhead

Item Code		→		WP Conn.	Thread 1	F1	OD1	FC	t1	t2	СН	LN	LC	L1
Code	Dash	mm	inch	MPa			mm		mm	mm	mm	mm	mm	mm
1228947	05	8,0	5/16"	45,0	D24L	M14X1.5	8	M28x2	25,0	7,0	22,0	19,0	14,5	67,0
1228948	05	8,0	5/16"	45,0	D24L	M16X1.5	10	M28x2	26,0	7,0	22,0	22,0	14,5	67,0
1228949	08	13,0	1/2"	40,0	D24L	M18X1.5	12	M36x2	25,0	7,0	24,0	24,0	17,0	70,5
1228950	08	13,0	1/2"	40,0	D24L	M22X1.5	15	M36x2	27,0	7,0	24,0	30,0	17,0	72,5
1228951	16	25,0	1"	31,5	D24L	M26X1.5	18	M48x3	34,0	7,5	41,0	30,0	26,0	102,5
1228952	16	25,0	1"	31,5	D24L	M30X2	22	M48x3	36,0	7,5	41,0	41,0	26,0	104,5
1228958	05	8,0	5/16"	45,0	D24S	M18X1.5	10	M28x2	27,0	7,5	22,0	24,0	14,5	69,0
1228959	05	8,0	5/16"	45,0	D24S	M20X1.5	12	M28x2	27,0	7,5	22,0	27,0	14,5	69,0
1228960	08	13,0	1/2"	40,0	D24S	M22X1.5	14	M36x2	27,0	8,0	24,0	30,0	17,0	73,0
1228961	08	13,0	1/2"	40,0	D24S	M24X1.5	16	M36x2	27,0	8,5	27,0	32,0	17,0	73,0
1219539	16	25,0	1"	31,5	D24S	M36X2	20	M48x3	36,0	10,5	41,0	41,0	26,0	104,5
1228962	16	25,0	1"	31,5	D24S	M36X2	25	M48x3	38,0	12,0	41,0	46,0	26,0	106,5
1228963	20	32,0	1 1/4"	31,5	D24S	M42X2	30	M70x3	40,0	13,5	55,0	50,0	36,0	131,0
1228964	20	32,0	1 1/4"	31,5	D24S	M52X2	38	M70x3	40,0	16,0	55,0	65,0	36,0	134,0

Metric connection according to DIN EN ISO 8434-1.





Female coupling (fixed part) - Female thread

Item Code		→		WP Conn.	Thread 1	F1	FC	t1	СН	LC	L1
	Dash	mm	inch	MPa				mm	mm	mm	mm
1219538	05	8,0	5/16"	45,0	BSPP	3/8-19	M28x2	14,0	22,0	14,5	55,0
1219537	08	13,0	1/2"	40,0	BSPP	1/2-14	M36x2	16,0	27,0	17,0	60,5
1219535	16	25,0	1"	31,5	BSPP	1-11	M48x3	20,0	41,0	26,0	92,5
1219536	16	25,0	1"	31,5	BSPP	3/4-14	M48x3	18,0	41,0	26,0	89,5
1230056	20	32,0	1 1/4"	31,5	BSPP	1 1/4-11	M70x3	-	55,0	36,0	115,0
1228938	08	13,0	1/2"	40,0	NPTF	1/2-14	M36x2	16,5	27,0	17,0	61,5
1228939	16	25,0	1"	31,5	NPTF	3/4-14	M48x3	17,0	41,0	26,0	84,5
1228940	16	25,0	1"	31,5	NPTF	1-11 1/2	M48x3	20,5	41,0	26,0	88,5
1232387	20	32,0	1 1/4"	31,5	NPTF	1 1/4-11 1/2	M70x3	-	55,0	36,0	115,0
1231479	16	25,0	1"	31,5	SAE-OB	1 1/16-12	M48x3	18,0	41,0	26,0	89,5

BSPP connection according to DIN 3852-2-X, NPTF connection according to ANSI B1-20.3, metric connection according to DIN 3852, SAE UNF/UN connection according to SAE J 1926-1.

SCREW COUPLING - POPPET HDK

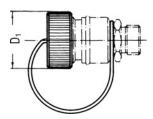
Male coupling (loose part) - Female thread

Item Code		→○←		WP Conn.	Thread 1	F1	D1	t1	СН	LC	L1
	Dash	mm	inch	MPa			mm	mm	mm	mm	mm
1219530	05	8,0	5/16"	45,0	BSPP	3/8-19	34,0	14,0	22,0	12,5	65,0
1219529	80	13,0	1/2"	40,0	BSPP	1/2-14	42,0	16,0	27,0	15,5	74,5
1219528	16	25,0	1"	31,5	BSPP	3/4-14	55,0	18,0	41,0	11,0	98,0
1219527	16	25,0	1"	31,5	BSPP	1-11	55,0	20,0	41,0	11,0	101,0
1230063	20	32,0	1 1/4"	31,5	BSPP	1 1/4-11	80,0	-	55,0	10,0	117,0
1228922	08	13,0	1/2"	40,0	NPTF	1/2-14	42,0	16,5	27,0	15,5	75,5
1228923	16	25,0	1"	31,5	NPTF	3/4-14	55,0	17,0	41,0	11,0	93,0
1228924	16	25,0	1"	31,5	NPTF	1-11 1/2	55,0	20,5	41,0	11,0	97,0
1232388	20	32,0	1 1/4"	31,5	NPTF	1 1/4-11 1/2	80,0	-	55,0	10,0	117,0
1231480	16	25,0	1"	31,5	SAE-OB	1 1/16-12	55,0	18,0	41,0	11,0	98,0

BSPP connection according to DIN 3852-2-X, NPTF connection according to ANSI B1-20.3, metric connection according to DIN 3852, SAE UNF/UN connection according to SAE J 1926-1.



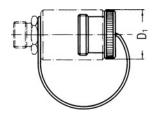
Dust cap for female coupling (fixed part)



Item Code	Colour	Materia		→⊙←		D1
			Dash	mm	inch	mm
1228904	ı	PE	05	8,0	5/16"	34,0
1228899	-	PE	08	13,0	1/2"	42,0
1228901	=	PE	16	25,0	1"	55,0
1228902	1	PE	20	32,0	1 1/4"	80,0

SCREW COUPLING - POPPET HDK

Dust plug for male coupling (loose part)



Item Code	Colour	Material		→⊙+		D1
			Dash	mm	inch	mm
1228897	-	PE	05	8,0	5/16"	34,0
1228892	-	PE	08	13,0	1/2"	42,0
1228894	-	PE	16	25,0	1"	55,0
1228895	-	PE	20	32,0	1 1/4"	80,0

